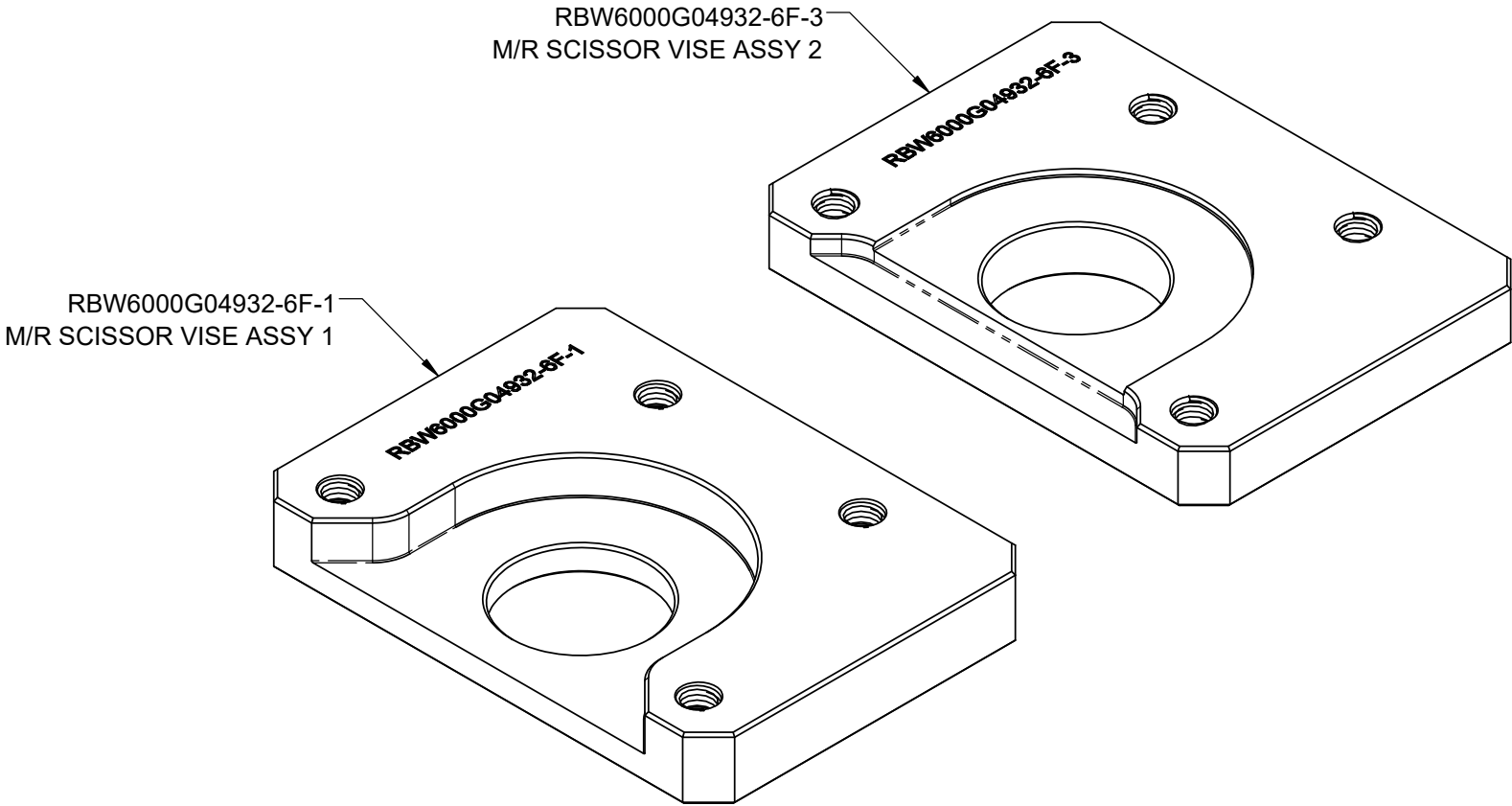



QTY	P/N	DESCRIPTION
X	RBW6000G04932-6F	M/R SCISSOR VISE ASSY
1	RBW6000G04932-6F-1	M/R SCISSOR VISE ASSY 1
1	RBW6000G04932-6F-3	M/R SCISSOR VISE ASSY 2

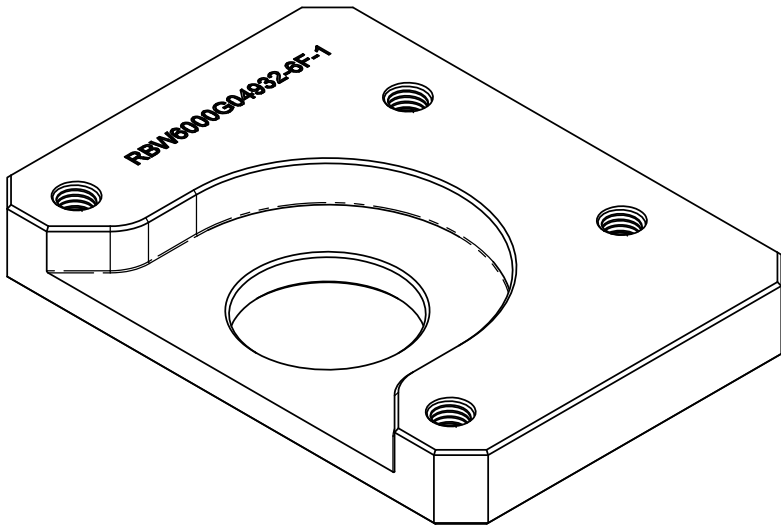


RBW6000G04932-6F M/R SCISSOR VISE ASSY

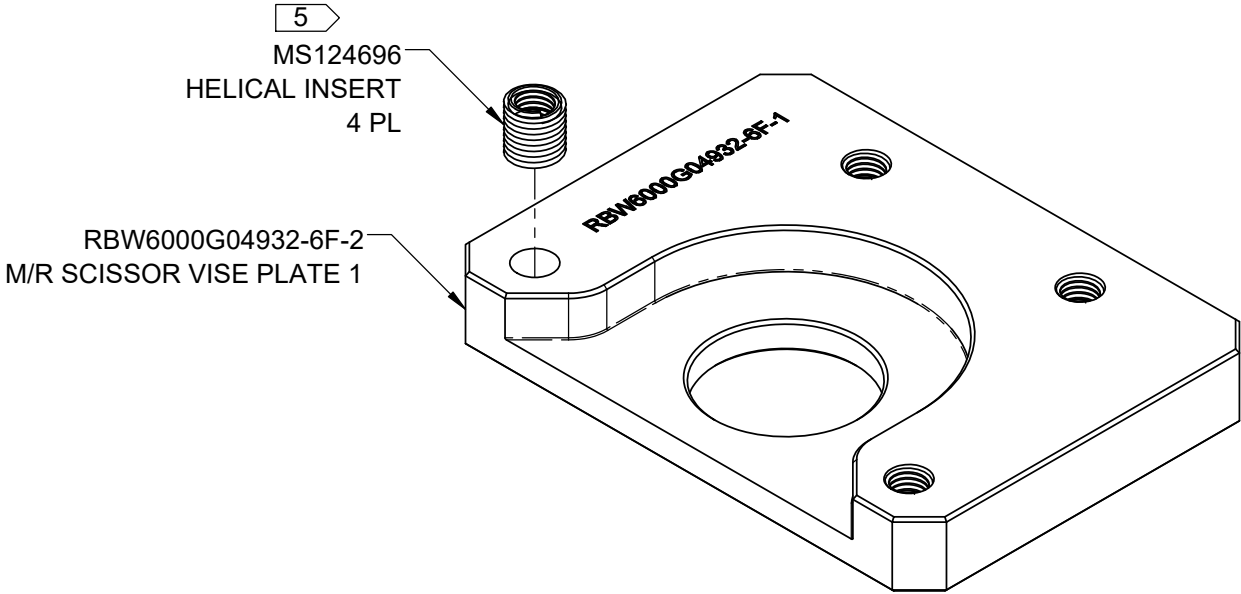
NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: NONE
4) IDENTIFICATION: N/A

B	REVISED DRAWING TEMPLATE REORGANIZED/ADDED VIEWS FOR CLARITY -1, -3 MS124696 WAS MS21209F4-15. ADDED NOTE FOR LOCTITE 262 APPLICATION -2, -4 ADDED SYMMETRIC TOLERANCE FOR CENTER TO CENTER DIMENSIONS REASON: ECR 349		RF	22.01.13
A	NEW ISSUE		VM	19.08.13
REV.	DESCRIPTION		BY	DATE
DESIGN	VM	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: X.X = ±0.1 / ±1.0° X.XX = ±0.01 / ±0.5° X.XXX = ±0.005 / ±0.1° X.XXXX = ±0.0005 / ±0.05° PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005 BREAK SHARP EDGES: 0.005 - 0.010	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		DRAWING NO. REV. B	
CHECKED	KPT		RBW6000G04932-6F SHEET 1 OF 5	
MFG. APPR.	FK		TITLE SCALE	
APPROVED	SAD		M/R SCISSOR VISE ASSY NTS	
DE APPR.	N/A			
DATE	22.01.13	 THIRD ANGLE PROJECTION	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

QTY -1	P/N	DESCRIPTION
X	RBW6000G04932-6F-1	M/R SCISSOR VISE ASSY 1
1	RBW6000G04932-6F-2	M/R SCISSOR VISE PLATE 1
4	MS124696	HELICAL INSERT



RBW6000G04932-6F-1 M/R SCISSOR VISE ASSY 1

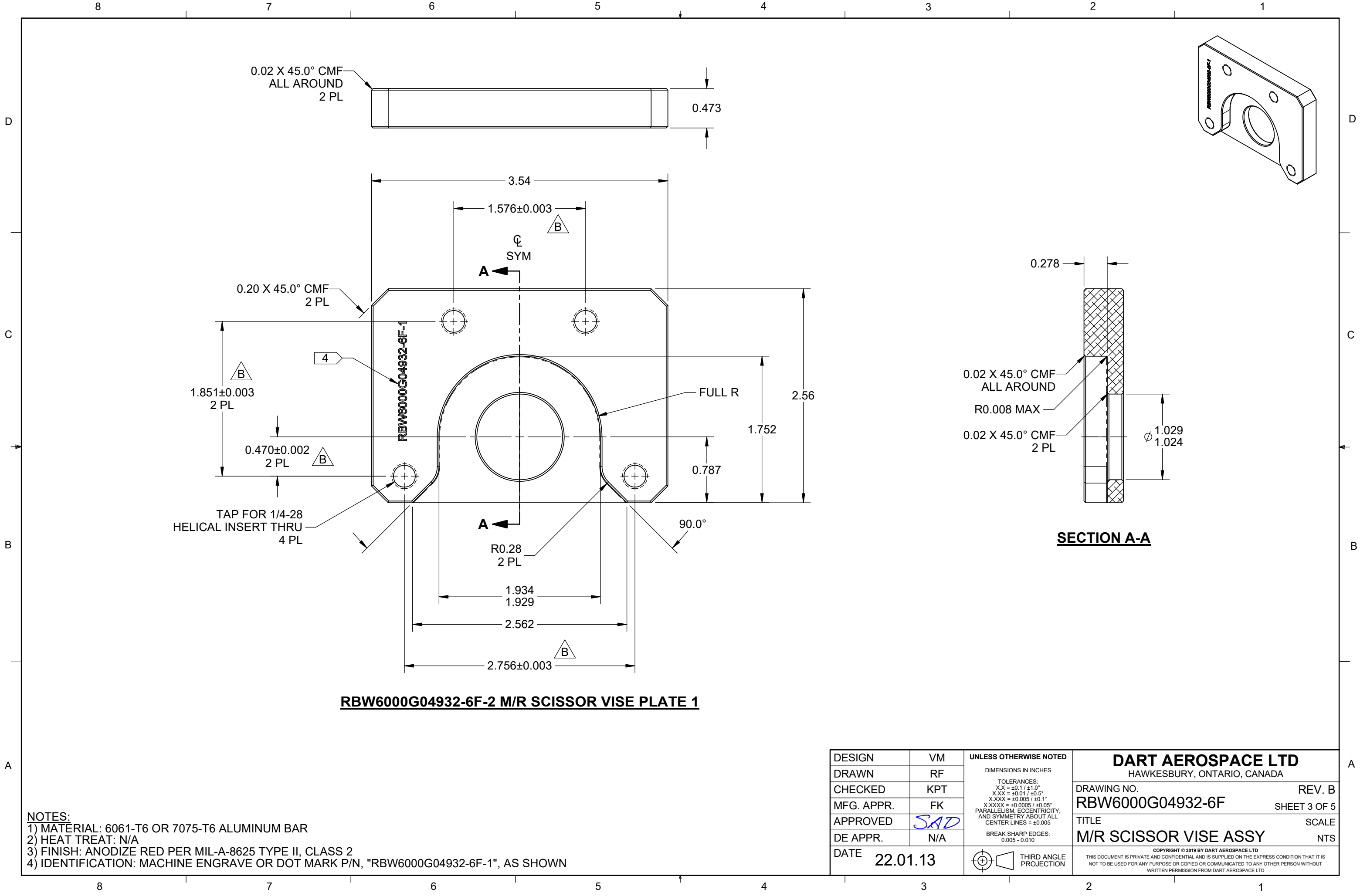


NOTES:

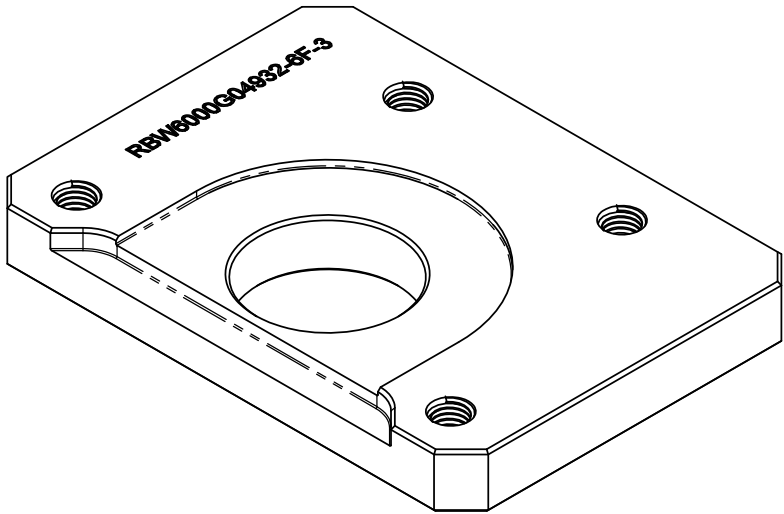
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: NONE
- 4) IDENTIFICATION: N/A
- 5) APPLY LOCTITE 262 TO THREADS OF MS124696 HELICAL INSERT PRIOR TO INSTALLATION



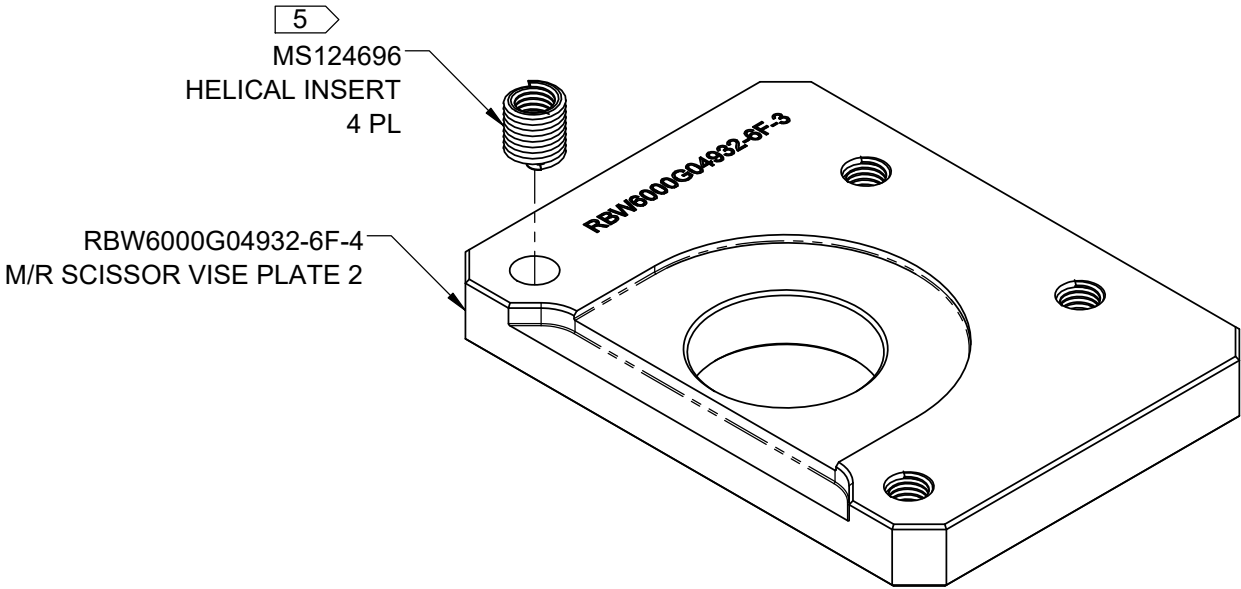
DESIGN	VM	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: X.X = ±0.1 / ±1.0° X.XX = ±0.01 / ±0.5° X.XXX = ±0.005 / ±0.1° X.XXXX = ±0.0005 / ±0.05° PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005 BREAK SHARP EDGES: 0.005 - 0.010	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		DRAWING NO. RBW6000G04932-6F REV. B	
CHECKED	KPT		SHEET 2 OF 5	
MFG. APPR.	FK		SCALE	
APPROVED	<i>SAD</i>		TITLE M/R SCISSOR VISE ASSY NTS	
DE APPR.	N/A		THIRD ANGLE PROJECTION	
DATE	22.01.13		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



QTY -3	P/N	DESCRIPTION
X	RBW6000G04932-6F-3	M/R SCISSOR VISE ASSY
1	RBW6000G04932-6F-4	M/R SCISSOR VISE PLATE 2
4	MS124696	HELICAL INSERT



RBW6000G04932-6F-3 M/R SCISSOR VISE ASSY 2



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: NONE
4) IDENTIFICATION: N/A
5) APPLY LOCTITE 262 TO THREADS OF MS124696 HELICAL INSERT PRIOR TO INSTALLATION



DESIGN	VM	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: X.X = ±0.1 / ±1.0° X.XX = ±0.01 / ±0.5° X.XXX = ±0.005 / ±0.1° X.XXXX = ±0.0005 / ±0.05° PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005 BREAK SHARP EDGES: 0.005 - 0.010	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		DRAWING NO. REV. B	
CHECKED	KPT		RBW6000G04932-6F SHEET 4 OF 5	
MFG. APPR.	FK		TITLE SCALE	
APPROVED	SAD		M/R SCISSOR VISE ASSY NTS	
DE APPR.	N/A		THIRD ANGLE PROJECTION	
DATE	22.01.13		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

